

FLEXIBLE PACKAGING SOLUTIONS

COFFEE

TricorBraun Flex has been providing bags to the coffee industry for over 30 years. In fact, coffee packaging and one-way degassing valves are TricorBraun Flex core products. We are a market leader in the specialty coffee and tea and have a vested interest in sustaining these industries. Understanding the science behind the art of roasting coffee is what we do at TricorBraun Flex. We also know that the need for barrier protection and a functioning one-way degassing valve is critical for the preservation of roasted coffee.

STOCK

OVER 750 SKUs IN A WIDE VARIETY OF FORMATS AND SIZES

Our stock line carries coffee and tea packaging ranging from 2 oz - 40 lbs. Our stock bags have minimum order quantities (MOQ) of one case, and ship from our warehouse within 24-48 hours of order placement.

CUSTOM

We pride ourselves on creating a smooth custom printing experience for our customers, whether it is a first time project or a new launch. We offer **Rotogravure, Flexographic, and Digital Printing**, with MOQ's starting at just 1,000 units.

POPULAR FORMATS & FEATURES



STAND-UP POUCH

- Market-friendly features such as **zipper re-closure, tear notches and hang hole**
- Strong shelf presence and attractive billboard for label and graphics



SIDE GUSSETED BAG

- Side gusseted bags are named for the gusset, or fold, on either side of the bag
- The gussets expand when the package is filled with product, and the weight of the product usually holds the bag upright
- Reclosures like **tin-tie, bag clips, and resealable tape** are also available



BLOCK BOTTOM BAG

- Combines the benefits of a traditional side gusseted bag and stand-up pouch
- Sits narrow on the shelf, doesn't tip over, and squares up like a box
- **Pocket zipper** offers the convenience of a zipper with the benefit of easy filling

ONE-WAY DEGASSING VALVE

TB Flex one-way degassing valves are designed to allow pressure to be released from an airtight package while not allowing external atmosphere (i.e. air with 20.9% O₂) to enter the package. The one-way degassing valve can be attached to a flexible package to relieve pressure built up in the package while protecting the interior contents from the damaging effects of oxygen and moisture.



SUSTAINABLE OPTION: BIOTRĒ™

Our Biotrē™ product line launched in 2011 as our starting point down the path to offering truly sustainable solutions, and our journey is far from over. At TricorBraun Flex, we continue to expand our Biotrē™ films and with each film we develop we get closer to our simple goal: providing the industry with packaging that protects both product and the planet.



THE EVOLUTION	
Biotrē™ 1.0	60% compostable, 60% renewable, not including the valve. Earth-friendly, heat sealable barrier material. Available in all our Biotrē™ stock packaging lines
Biotrē™ 2.0	60% compostable, all-renewable film layers and degassing valve. Currently available in our custom packaging.
Biotrē™ 3.0	AVAILABLE NOW: Biotrē 3.0 is certified compostable by the Biodegradable Products Institute (BPI). Majority of film layers are made from plant-based sources. Curbside compostable per ASTM.

CUSTOM PRINTING OPTIONS

HOT STAMP



- Minimum Order: 1 case of bags
- Lead Time: 6 weeks, 3 weeks for re-orders
- Pre-Press Charges - \$250 (one-time fee)
- Price - \$0.20/per stamp
- Ideal for clean, simple art. Limited to one color per stamp.



DIGITAL

- Standard lead time 6-8 weeks; expedited 3-5 weeks (+shipping)
- MOQ 1,000 bags
- No prepress charge
- All pricing available online: www.pbinow.com/digital

ROTOGRAVURE



- Print up to eight colors
- Lead time 10-12 weeks
- MOQ varies per size
- Prepress charge: \$300/color



FLEXOGRAPHIC

- Recommended for printing on paper
- Print up to ten colors
- Lead time 10-12 weeks
- MOQ varies per size
- Prepress charge: \$300/color

Let's get started!

For questions, pricing and samples, email us at marketing@tricorbraunflex.com

